[As stated in § 63.7760, you must meet each requirement in the following table that applies to you.]

Citation	Subject	Applies to Subpart EEEEE?	Explanation
63.11	Control device requirements	No	Subpart EEEEE does not require flares.
63.12	State authority and delegations.	Yes.	,
63.13–63.15	Addresses of State air pollu- tion control agencies and EPA regional offices. Incor- poration by reference. Availability of information and confidentiality.	Yes.	

[69 FR 21923, Apr. 22, 2004, as amended at 73 FR 7223, Feb. 7, 2008]

#### Subpart FFFF—National Emission Standards for Hazardous Air Pollutants for Integrated Iron and Steel Manufacturing Facilities

SOURCE: 68 FR 27663, May 20, 2003, unless otherwise noted.

WHAT THIS SUBPART COVERS

# §63.7780 What is the purpose of this subpart?

This subpart establishes national emission standards for hazardous air pollutants (NESHAP) for integrated iron and steel manufacturing facilities. This subpart also establishes requirements to demonstrate initial and continuous compliance with all applicable emission limitations and operation and maintenance requirements in this subpart.

#### §63.7781 Am I subject to this subpart?

You are subject to this subpart if you own or operate an integrated iron and steel manufacturing facility that is (or is part of) a major source of hazardous air pollutants (HAP) emissions. Your integrated iron and steel manufacturing facility is a major source of HAP if it emits or has the potential to emit any single HAP at a rate of 10 tons or more per year or any combination of HAP at a rate of 25 tons or more per year.

## §63.7782 What parts of my plant does this subpart cover?

(a) This subpart applies to each new and existing affected source at your in-

tegrated iron and steel manufacturing facility.

- (b) The affected sources are each new or existing sinter plant, blast furnace, and basic oxygen process furnace (BOPF) shop at your integrated iron and steel manufacturing facility.
- (c) This subpart covers emissions from the sinter plant windbox exhaust, discharge end, and sinter cooler; the blast furnace casthouse; and the BOPF shop including each individual BOPF and shop ancillary operations (hot metal transfer, hot metal desulfurization, slag skimming, and ladle metallurgy).
- (d) A sinter plant, blast furnace, or BOPF shop at your integrated iron and steel manufacturing facility is existing if you commenced construction or reconstruction of the affected source before July 13, 2001.
- (e) A sinter plant, blast furnace, or BOPF shop at your integrated iron and steel manufacturing facility is new if you commence construction or reconstruction of the affected source on or after July 13, 2001. An affected source is reconstructed if it meets the definition of reconstruction in §63.2.

## §63.7783 When do I have to comply with this subpart?

- (a) If you have an existing affected source, you must comply with each emission limitation and operation and maintenance requirement in this subpart that applies to you by the dates specified in paragraphs (a)(1) and (2) of this section.
- (1) No later than May 22, 2006 for all emissions sources at an existing affected source except for a sinter cooler at an existing sinter plant.

- (2) No later than January 13, 2007 for a sinter cooler at an existing sinter plant.
- (b) If you have a new affected source and its initial startup date is on or before May 20, 2003, then you must comply with each emission limitation and operation and maintenance requirement in this subpart that applies to you by May 20, 2003.
- (c) If you have a new affected source and its initial startup date is after May 20, 2003, you must comply with each emission limitation and operation and maintenance requirement in this subpart that applies to you upon initial startup.
- (d) If your integrated iron and steel manufacturing facility is not a major source and becomes a major source of HAP, the following compliance dates apply to you.
- (1) Any portion of the existing integrated iron and steel manufacturing facility that becomes a new affected source or a new reconstructed source must be in compliance with this subpart upon startup.
- (2) All other parts of the integrated iron and steel manufacturing facility must be in compliance with this subpart no later than 2 years after it becomes a major source.
- (e) You must meet the notification and schedule requirements in §63.7840. Several of these notifications must be submitted before the compliance date for your affected source.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39585, July 13, 2006]

#### EMISSION LIMITATIONS

## § 63.7790 What emission limitations must I meet?

- (a) You must meet each emission limit and opacity limit in Table 1 to this subpart that applies to you.
- (b) You must meet each operating limit for capture systems and control devices in paragraphs (b)(1) through (3) of this section that applies to you.
- (1) You must operate each capture system applied to emissions from a sinter plant discharge end or blast furnace casthouse or to secondary emissions from a BOPF at or above the lowest value or settings established for the op-

- erating limits in your operation and maintenance plan;
- (2) For each venturi scrubber applied to meet any particulate emission limit in Table 1 to this subpart, you must maintain the hourly average pressure drop and scrubber water flow rate at or above the minimum levels established during the initial performance test.
- (3) For each electrostatic precipitator applied to emissions from a BOPF, you must maintain the hourly average opacity of emissions exiting the control device at or below 10 percent.
- (c) An owner or operator who uses an air pollution control device other than a baghouse, venturi scrubber, or electrostatic precipitator must submit a description of the device: test results collected in accordance with §63.7822 verifying the performance of the device for reducing emissions of particulate matter to the atmosphere to the levels required by this subpart; a copy of the operation and maintenance plan required in §63.7800(b); and appropriate operating parameters that will be monitored to maintain continuous compliance with the applicable emission limitation(s). The monitoring plan identifying the operating parameters to be monitored is subject to approval by the Administrator.
- (d) For each sinter plant, you must either:
- (1) Maintain the 30-day rolling average oil content of the feedstock at or below 0.02 percent; or
- (2) Maintain the 30-day rolling average of volatile organic compound emissions from the windbox exhaust stream at or below 0.2 lb/ton of sinter.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39585, July 13, 2006]

## OPERATION AND MAINTENANCE REQUIREMENTS

## § 63.7800 What are my operation and maintenance requirements?

(a) As required by \$63.6(e)(1)(i), you must always operate and maintain your affected source, including air pollution control and monitoring equipment, in a manner consistent with good air pollution control practices for minimizing emissions at least to the levels required by this subpart.

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- (b) You must prepare and operate at all times according to a written operation and maintenance plan for each capture system or control device subject to an operating limit in §63.7790(b). Each plan must address the elements in paragraphs (b)(1) through (7) of this section.
- (1) Monthly inspections of the equipment that is important to the performance of the total capture system (e.g., pressure sensors, dampers, and damper switches). This inspection must include observations of the physical appearance of the equipment (e.g., presence of holes in ductwork or hoods, flow constrictions caused by dents or accumulated dust in the ductwork, and fan erosion). The operation and maintenance plan also must include requirements to repair any defect or deficiency in the capture system before the next scheduled inspection.
- (2) Preventative maintenance for each control device, including a preventative maintenance schedule that is consistent with the manufacturer's instructions for routine and long-term maintenance.
- (3) Operating limits for each capture system applied to emissions from a sinter plant discharge end or blast furnace casthouse, or to secondary emissions from a BOPF. You must establish the operating limits according to the requirements in paragraphs (b)(3)(i) through (iii) of this section.
- (i) Select operating limit parameters appropriate for the capture system design that are representative and reliable indicators of the performance of the capture system. At a minimum, you must use appropriate operating limit parameters that indicate the level of the ventilation draft and the damper position settings for the capture system when operating to collect emissions, including revised settings for seasonal variations. Appropriate operating limit parameters for ventilation draft include, but are not limited to, volumetric flow rate through each separately ducted hood, total volumetric flow rate at the inlet to the control device to which the capture system is vented, fan motor amperage, or static pressure.
- (ii) For each operating limit parameter selected in paragraph (b)(3)(i) of

- this section, designate the value or setting for the parameter at which the capture system operates during the process operation. If your operation allows for more than one process to be operating simultaneously, designate the value or setting for the parameter at which the capture system operates during each possible configuration that you may operate.
- (iii) Include documentation in your plan to support your selection of the operating limits established for the capture system. This documentation must include a description of the capture system design, a description of the capture system operating during production, a description of each selected operating limit parameter, a rationale for why you chose the parameter, a description of the method used to monitor the parameter according to the requirements of §63.7830(a), and the data used to set the value or setting for the parameter for each of your process configurations.
- (4) Corrective action procedures for baghouses equipped with bag leak detection systems or continuous opacity monitoring systems (COMS). In the event a bag leak detection system alarm is triggered or emissions from a baghouse equipped with a COMS exceed an hourly average opacity of 5 percent, you must initiate corrective action to determine the cause of the alarm within 1 hour of the alarm, initiate corrective action to correct the cause of the problem within 24 hours of the alarm, and complete the corrective action as soon as practicable. Corrective actions may include, but are not limited to:
- (i) Inspecting the baghouse for air leaks, torn or broken bags or filter media, or any other condition that may cause an increase in emissions.
- (ii) Sealing off defective bags or filter
- (iii) Replacing defective bags or filter media or otherwise repairing the control device.
- (iv) Sealing off a defective baghouse compartment.
- (v) Cleaning the bag leak detection system probe, or otherwise repair the bag leak detection system.
- (vi) Shutting down the process producing the particulate emissions.

- (5) Corrective action procedures for venturi scrubbers equipped with continuous parameter monitoring systems (CPMS). In the event a venturi scrubber exceeds the operating limit in §63.7790(b)(2), you must take corrective actions consistent with your site-specific monitoring plan in accordance with §63.7831(a).
- (6) Corrective action procedures for electrostatic precipitators equipped with COMS. In the event an electrostatic precipitator exceeds the operating limit in §63.7790(b)(3), you must take corrective actions consistent with your site-specific monitoring plan in accordance with §63.7831(a).
- (7) Procedures for determining and recording the daily sinter plant production rate in tons per hour.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39585, July 13, 2006]

GENERAL COMPLIANCE REQUIREMENTS

# §63.7810 What are my general requirements for complying with this subpart?

- (a) You must be in compliance with the emission limitations and operation and maintenance requirements in this subpart at all times, except during periods of startup, shutdown, and malfunction as defined in §63.2.
- (b) During the period between the compliance date specified for your affected source in §63.7783 and the date upon which continuous monitoring systems have been installed and certified and any applicable operating limits have been set, you must maintain a log detailing the operation and maintenance of the process and emissions control equipment.
- (c) You must develop a written startup, shutdown, and malfunction plan according to the provisions in §63.6(e)(3).

[68 FR 27663, May 20, 2003, as amended at 71 FR 20468, Apr. 20, 2006]

INITIAL COMPLIANCE REQUIREMENTS

# § 63.7820 By what date must I conduct performance tests or other initial compliance demonstrations?

(a) You must conduct a performance test to demonstrate initial compliance with each emission and opacity limit in Table 1 to this subpart that applies

- to you. You must also conduct a performance test to demonstrate initial compliance with the 30-day rolling average operating limit for the oil content of the sinter plant feedstock in §63.7790(d)(1) or alternative limit for volatile organic compound emissions from the sinter plant windbox exhaust stream in §63.7790(d)(2). You must conduct the performance tests within 180 calendar days after the compliance date that is specified in §63.7783 for your affected source and report the results in your notification of compliance status
- (b) For each operation and maintenance requirement that applies to you where initial compliance is not demonstrated using a performance test or opacity observation, you must demonstrate initial compliance within 30 calendar days after the compliance date that is specified for your affected source in §63.7783.
- (c) If you commenced construction or reconstruction between July 13, 2001 and May 20, 2003, you must demonstrate initial compliance with either the proposed emission limit or the promulgated emission limit no later than November 17, 2003 or no later than 180 days after startup of the source, whichever is later, according to §63.7(a)(2)(ix).
- (d) If you commenced construction or reconstruction between July 13, 2001 and May 20, 2003, and you chose to comply with the proposed emission limit when demonstrating initial compliance, you must conduct a second performance test to demonstrate compliance with the promulgated emission limit by November 17, 2006, or no later than 180 days after startup of the source, whichever is later, according to §63.7(a)(2)(ix).

# § 63.7821 When must I conduct subsequent performance tests?

- (a) You must conduct subsequent performance tests to demonstrate compliance with all applicable PM and opacity limits in Table 1 to this subpart at the frequencies specified in paragraphs (b) through (d) of this section.
- (b) For each sinter cooler at an existing sinter plant and each emissions unit equipped with a control device

other than a baghouse, you must conduct subsequent performance tests no less frequently than twice (at mid-term and renewal) during each term of your title V operating permit.

- (c) For each emissions unit equipped with a baghouse, you must conduct subsequent performance tests no less frequently than once during each term of your title V operating permit.
- (d) For sources without a title V operating permit, you must conduct subsequent performance tests every 2.5 years.

[71 FR 39586, July 13, 2006]

# § 63.7822 What test methods and other procedures must I use to demonstrate initial compliance with the emission limits for particulate matter?

- (a) You must conduct each performance test that applies to your affected source according to the requirements in §63.7(e)(1) and the conditions detailed in paragraphs (b) through (i) of this section.
- (b) To determine compliance with the applicable emission limit for particulate matter in Table 1 to this subpart, follow the test methods and procedures in paragraphs (b)(1) and (2) of this section.
- (1) Determine the concentration of particulate matter according to the following test methods in appendix A to part 60 of this chapter:
- (i) Method 1 to select sampling port locations and the number of traverse points. Sampling ports must be located at the outlet of the control device and prior to any releases to the atmosphere.
- (ii) Method 2, 2F, or 2G to determine the volumetric flow rate of the stack gas.
- (iii) Method 3, 3A, or 3B to determine the dry molecular weight of the stack gas.
- (iv) Method 4 to determine the moisture content of the stack gas.
- (v) Method 5, 5D, or 17, as applicable, to determine the concentration of particulate matter (front half filterable catch only).
- (2) Collect a minimum sample volume of 60 dry standard cubic feet (dscf) of gas during each particulate matter

test run. Three valid test runs are needed to comprise a performance test.

- (c) For each sinter plant windbox exhaust stream, you must complete the requirements of paragraphs (c)(1) and (2) of this section:
- (1) Follow the procedures in your operation and maintenance plan for measuring and recording the sinter production rate for each test run in tons per hour; and
- (2) Compute the process-weighted mass emissions  $(E_p)$  for each test run using Equation 1 of this section as follows:

$$E_p = \frac{C \times Q}{P \times K}$$
 (Eq. 1)

Where:

 $E_p$  = Process-weighted mass emissions of particulate matter, lb/ton;

- C = Concentration of particulate matter, grains per dry standard cubic foot (gr/dscf);
- Q = Volumetric flow rate of stack gas, dry standard cubic foot per hour (dscf/hr);
- P = Production rate of sinter during the test run, tons/hr; and
- K = Conversion factor, 7,000 grains per pound (gr/lb).
- (d) If you apply two or more control devices in parallel to emissions from a sinter plant discharge end or a BOPF, compute the average flow-weighted concentration for each test run using Equation 2 of this section as follows:

$$C_W = \frac{\sum_{i=1}^{n} C_i Q_i}{\sum_{i=1}^{n} Q_i}$$
 (Eq. 2)

Where:

 $C_{\rm w}$  = Flow-weighted concentration, gr/dscf;

- $\mathbf{C}_i$  = Concentration of particulate matter from exhaust stream "i", gr/dscf; and
- Q<sub>i</sub> = Volumetric flow rate of effluent gas from exhaust stream "i", dry standard cubic foot per minute (dscfm).
- (e) For a control device applied to emissions from a blast furnace casthouse, sample for an integral number of furnace tapping operations sufficient to obtain at least 1 hour of sampling for each test run.
- (f) For a primary emission control device applied to emissions from a

BOPF with a closed hood system, sample only during the primary oxygen blow and do not sample during any subsequent reblows. Continue sampling for each run for an integral number of primary oxygen blows.

- (g) For a primary emission control system applied to emissions from a BOPF with an open hood system and for a control device applied solely to secondary emissions from a BOPF, you must complete the requirements of paragraphs (g)(1) and (2) of this section:
- (1) Sample only during the steel production cycle. Conduct sampling under conditions that are representative of normal operation. Record the start and end time of each steel production cycle and each period of abnormal operation; and
- (2) Sample for an integral number of steel production cycles. The steel production cycle begins when the scrap is charged to the furnace and ends 3 minutes after the slag is emptied from the vessel into the slag pot.
- (h) For a control device applied to emissions from BOPF shop ancillary operations (hot metal transfer, skimming, desulfurization, or ladle metallurgy), sample only when the operation(s) is being conducted.
- (i) Subject to approval by the permitting authority, you may conduct representative sampling of stacks when there are more than three stacks associated with a process.

# § 63.7823 What test methods and other procedures must I use to demonstrate initial compliance with the opacity limits?

- (a) You must conduct each performance test that applies to your affected source according to the requirements in §63.7(h)(5) and the conditions detailed in paragraphs (b) through (d) of this section.
- (b) You must conduct each visible emissions performance test such that the opacity observations overlap with the performance test for particulate matter.
- (c) To determine compliance with the applicable opacity limit in Table 1 to this subpart for a sinter plant discharge end or a blast furnace casthouse:

- (1) Using a certified observer, determine the opacity of emissions according to Method 9 in appendix A to part 60 of this chapter.
- (2) Obtain a minimum of 30 6-minute block averages. For a blast furnace casthouse, make observations during tapping of the furnace. Tapping begins when the furnace is opened, usually by creating a hole near the bottom of the furnace, and ends when the hole is plugged.
- (d) To determine compliance with the applicable opacity limit in Table 1 to this subpart for BOPF shops:
  - (1) For an existing BOPF shop:
- (i) Using a certified observer, determine the opacity of emissions according to Method 9 in appendix A to part 60 of this chapter except as specified in paragraphs (d)(1)(ii) and (iii) of this section.
- (ii) Instead of procedures in section 2.4 of Method 9 in appendix A to part 60 of this chapter, record observations to the nearest 5 percent at 15-second intervals for at least three steel production cycles.
- (iii) Instead of procedures in section 2.5 of Method 9 in appendix A to part 60 of this chapter, determine the 3-minute block average opacity from the average of 12 consecutive observations recorded at 15-second intervals.
- (2) For a new BOPF shop housing a bottom-blown BOPF:
- (i) Using a certified observer, determine the opacity of emissions according to Method 9 in appendix A to part 60 of this chapter.
- (ii) Determine the highest and second highest sets of 6-minute block average opacities for each steel production cycle.
- (3) For a new BOPF shop housing a top-blown BOPF:
- (i) Determine the opacity of emissions according to the requirements for an existing BOPF shop in paragraphs (d)(1)(i) through (iii) of this section.
- (ii) Determine the highest and second highest sets of 3-minute block average opacities for each steel production cycle.
- (4) Opacity observations must cover the entire steel production cycle and must be made for at least three cycles. The steel production cycle begins when the scrap is charged to the furnace and

- ends 3 minutes after the slag is emptied from the vessel into the slag pot.
- (5) Determine and record the starting and stopping times of the steel production cycle.
- (e) To determine compliance with the applicable opacity limit in Table 1 to this subpart for a sinter cooler at an existing sinter plant:
- (1) Using a certified observer, determine the opacity of emissions according to Method 9 in appendix A to part 60 of this chapter.
- (2) Obtain a minimum of 30 6-minute block averages.
- (3) Make visible emission observations of uncovered portions of sinter plant coolers with the observer's line of sight generally in the direction of the center of the cooler.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39586, July 13, 2006]

# § 63.7824 What test methods and other procedures must I use to establish and demonstrate initial compliance with operating limits?

- (a) For each capture system subject to an operating limit in §63.7790(b)(1), you must certify that the system operated during the performance test at the site-specific operating limits established in your operation and maintenance plan using the procedures in paragraphs (a)(1) through (4) of this section.
- (1) Concurrent with all opacity observations, measure and record values for each of the operating limit parameters in your capture system operation and maintenance plan according to the monitoring requirements specified in §63.7830(a).
- (2) For any dampers that are manually set and remain at the same position at all times the capture system is operating, the damper position must be visually checked and recorded at the beginning and end of each opacity observation period segment.
- (3) Review and record the monitoring data. Identify and explain any times the capture system operated outside the applicable operating limits.
- (4) Certify in your performance test report that during all observation period segments, the capture system was operating at the values or settings es-

- tablished in your capture system operation and maintenance plan.
- (b) For a venturi scrubber subject to operating limits for pressure drop and scrubber water flow rate in §63.7790(b)(2), you must establish site-specific operating limits according to the procedures in paragraphs (b)(1) and (2) of this section. You may establish the parametric monitoring limit during the initial performance test or during any other performance test run that meets the emission limit.
- (1) Using the CPMS required in §63.7830(c), measure and record the pressure drop and scrubber water flow rate during each run of the particulate matter performance test.
- (2) Compute and record the hourly average pressure drop and scrubber water flow rate for each individual test run. Your operating limits are the lowest average pressure drop and scrubber water flow rate value in any of the three runs that meet the applicable emission limit.
- (c) You may change the operating limits for a capture system or venturi scrubber if you meet the requirements in paragraphs (c)(1) through (3) of this section.
- (1) Submit a written notification to the Administrator of your request to conduct a new performance test to revise the operating limit.
- (2) Conduct a performance test to demonstrate compliance with the applicable emission limitation in Table 1 to this subpart.
- (3) Establish revised operating limits according to the applicable procedures in paragraphs (a) and (b) of this section for a control device or capture system.
- (d) For each sinter plant subject to the operating limit for the oil content of the sinter plant feedstock in  $\S 63.7790(d)(1)$ , you must demonstrate initial compliance according to the procedures in paragraphs (d)(1) through (3) of this section.
- (1) Sample the feedstock at least three times a day (once every 8 hours), composite the three samples each day, and analyze the composited samples using Method 9071B, "n-Hexane Extractable Material(HEM) for Sludge, Sediment, and Solid Samples," (Revision 2, April 1998). Method 9071B is incorporated by reference (see §63.14) and

is published in EPA Publication SW-846 "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods." Record the sampling date and time, oil content values, and sinter produced (tons/day).

- (2) Continue the sampling and analysis procedure for 30 consecutive days.
- (3) Each day, compute and record the 30-day rolling average using that day's value and the 29 previous daily values.
- (e) To demonstrate initial compliance with the alternative operating limit for volatile organic compound emissions from the sinter plant windbox exhaust stream in §63.7790(d)(2), follow the test methods and procedures in paragraphs (e)(1) through (5) of this section.
- (1) Determine the volatile organic compound emissions according to the following test methods in appendix A to part 60 of this chapter:
- (i) Method 1 to select sampling port locations and the number of traverse points. Sampling ports must be located at the outlet of the control device and prior to any releases to the atmosphere.
- (ii) Method 2, 2F, or 2G to determine the volumetric flow rate of the stack
- (iii) Method 3, 3A, or 3B to determine the dry molecular weight of the stack gas.
- (iv) Method 4 to determine the moisture content of the stack gas.
- (v) Method 25 to determine the mass concentration of volatile organic compound emissions (total gaseous nonmethane organics as carbon) from the sinter plant windbox exhaust stream stack.
- (2) Determine volatile organic compound (VOC) emissions every 24 hours (from at least three samples taken at 8-hour intervals) using Method 25 in 40 CFR part 60, appendix A. Record the sampling date and time, sampling results, and sinter produced (tons/day).
- (3) Compute the process-weighted mass emissions  $(E_{\nu})$  each day using Equation 1 of this section as follows:

$$E_v = \frac{M_C \times Q}{35.31 \times 454,000 \times K}$$
 (Eq. 1)

Where:

- E<sub>v</sub> = Process-weighted mass emissions of volatile organic compounds, lb/ton:
- $M_{\rm c}=$  Average concentration of total gaseous nonmethane organics as carbon by Method 25 (40 CFR part 60, appendix A), milligrams per dry standard cubic meters (mg/dscm) for each day;
- Q = Volumetric flow rate of stack gas, dscf/ hr:
- 35.31 = Conversion factor (dscf/dscm); 454,000 = Conversion factor (mg/lb); and
- K = Daily production rate of sinter, tons/hr.
- (4) Continue the sampling and analysis procedures in paragraphs (e)(1) through (3) of this section for 30 consecutive days.
- (5) Compute and record the 30-day rolling average of VOC emissions for each operating day.
- (f) You may use an alternative test method to determine the oil content of the sinter plant feedstock or the volatile organic compound emissions from the sinter plant windbox exhaust stack if you have already demonstrated the equivalency of the alternative method for a specific plant and have received previous approval from the applicable permitting authority.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39586, July 13, 2006]

# § 63.7825 How do I demonstrate initial compliance with the emission limitations that apply to me?

- (a) For each affected source subject to an emission or opacity limit in Table 1 to this subpart, you have demonstrated initial compliance if:
- (1) You meet the conditions in Table 2 to this subpart; and
- (2) For each capture system subject to the operating limit in §63.7790(b)(1), you have established appropriate site-specific operating limit(s) and have a record of the operating parameter data measured during the performance test in accordance with §63.7824(a)(1); and
- (3) For each venturi scrubber subject to the operating limits for pressure drop and scrubber water flow rate in §63.7790(b)(2), you have established appropriate site-specific operating limits and have a record of the pressure drop and scrubber water flow rate measured during the performance test in accordance with §63.7824(b).
- (b) For each existing or new sinter plant subject to the operating limit in §63.7790(d)(1), you have demonstrated

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initial compliance if the 30-day rolling average of the oil content of the feedstock, measured during the initial performance test in accordance with 63.7824(d) is no more than 0.02 percent. For each existing or new sinter plant subject to the alternative operating limit in §63.7790(d)(2), you have demonstrated initial compliance if the 30day rolling average of the volatile organic compound emissions from the sinter plant windbox exhaust stream, measured during the initial performance test in accordance with §63.7824(e) is no more than 0.2 lb/ton of sinter produced.

(c) For each emission limitation that applies to you, you must submit a notification of compliance status according to §63.7840(e).

[68 FR 27663, May 20, 2003, as amended at 71 FR 39586, July 13, 2006]

# §63.7826 How do I demonstrate initial compliance with the operation and maintenance requirements that apply to me?

- (a) For a capture system applied to emissions from a sinter plant discharge end or blast furnace casthouse or to secondary emissions from a BOPF, you have demonstrated initial compliance if you meet all of the conditions in paragraphs (a)(1) through (4) of this section.
- (1) Prepared the capture system operation and maintenance plan according to the requirements of §63.7800(b), including monthly inspection procedures and detailed descriptions of the operating parameter(s) selected to monitor the capture system;
- (2) Certified in your performance test report that the system operated during the test at the operating limits established in your operation and maintenance plan;
- (3) Submitted a notification of compliance status according to the requirements in §63.7840(e), including a copy of the capture system operation and maintenance plan and your certification that you will operate the capture system at the values or settings established for the operating limits in that plan; and
- (4) Prepared a site-specific monitoring plan according to the requirements in §63.7831(a).

- (b) For each control device subject to operating limits in §63.7790(b)(2) or (3), you have demonstrated initial compliance if you meet all the conditions in paragraphs (b)(1) through (3) of this section
- (1) Prepared the control device operation and maintenance plan according to the requirements of §63.7800(b), including a preventative maintenance schedule and, as applicable, detailed descriptions of the corrective action procedures for baghouses and other control devices;
- (2) Submitted a notification of compliance status according to the requirements in §63.7840(e), including a copy of the operation and maintenance plan; and
- (3) Prepared a site-specific monitoring plan according to the requirements in §63.7831(a).

[68 FR 27663, May 20, 2003, as amended at 71 FR 39586, July 13, 2006]

CONTINUOUS COMPLIANCE REQUIREMENTS

## §63.7830 What are my monitoring requirements?

- (a) For each capture system subject to an operating limit in §63.7790(b)(1) established in your capture system operation and maintenance plan, you must install, operate, and maintain a CPMS according to the requirements in §63.7831(e) and the requirements in paragraphs (a)(1) through (3) of this section
- (1) Dampers that are manually set and remain in the same position are exempt from the requirement to install and operate a CPMS. If dampers are not manually set and remain in the same position, you must make a visual check at least once every 24 hours to verify that each damper for the capture system is in the same position as during the initial performance test.
- (2) If you use a flow measurement device to monitor the operating limit parameter for a sinter plant discharge end or blast furnace casthouse, you must monitor the hourly average rate (e.g., the hourly average actual volumetric flow rate through each separately ducted hood, the average hourly total volumetric flow rate at the inlet to the control device) according to the requirements in §63.7832.

- (3) If you use a flow measurement device to monitor the operating limit parameter for a capture system applied to secondary emissions from a BOPF, you must monitor the average rate for each steel production cycle (e.g., the average actual volumetric flow rate through each separately ducted hood for each steel production cycle, the average total volumetric flow rate at the inlet to the control device for each steel production cycle) according to the requirements in §63.7832.
- (b) Except as provided in paragraph (b)(3) of this section, you must meet the requirements in paragraph (b)(1) or (2) of this section for each baghouse applied to meet any particulate emission limit in Table 1 to this subpart. You must conduct inspections of each baghouse according to the requirements in paragraph (b)(4) of this section.
- (1) Install, operate, and maintain a bag leak detection system according to §63.7831(f) and monitor the relative change in particulate matter loadings according to the requirements in §63.7832; or
- (2) If you do not install and operate a bag leak detection system, you must install, operate, and maintain a COMS according to the requirements in §63.7831(h) and monitor the hourly average opacity of emissions exiting each control device stack according to the requirements in §63.7832.
- (3) A bag leak detection system and COMS are not required for a baghouse that meets the requirements in paragraphs (b)(3)(i) and (ii) of this section.
- (i) The baghouse is a positive pressure baghouse and is not equipped with exhaust gas stacks; and
- (ii) The baghouse was installed before August 30, 2005.
- (4) You must conduct inspections of each baghouse at the specified frequencies according to the requirements in paragraphs (b)(4)(i) through (viii) of this section.
- (i) Monitor the pressure drop across each baghouse cell each day to ensure pressure drop is within the normal operating range identified in the manual.
- (ii) Confirm that dust is being removed from hoppers through weekly visual inspections or other means of

- ensuring the proper functioning of removal mechanisms.
- (iii) Check the compressed air supply for pulse-jet baghouses each day.
- (iv) Monitor cleaning cycles to ensure proper operation using an appropriate methodology.
- (v) Check bag cleaning mechanisms for proper functioning through monthly visual inspection or equivalent means.
- (vi) Make monthly visual checks of bag tension on reverse air and shaker-type baghouses to ensure that bags are not kinked (kneed or bent) or laying on their sides. You do not have to make this check for shaker-type baghouses using self-tensioning (spring-loaded) devices.
- (vii) Confirm the physical integrity of the baghouse through quarterly visual inspections of the baghouse interior for air leaks.
- (viii) Inspect fans for wear, material buildup, and corrosion through quarterly visual inspections, vibration detectors, or equivalent means.
- (c) For each venturi scrubber subject to the operating limits for pressure drop and scrubber water flow rate in §63.7790(b)(2), you must install, operate, and maintain CPMS according to the requirements in §63.7831(g) and monitor the hourly average pressure drop and water flow rate according to the requirements in §63.7832.
- (d) For each electrostatic precipitator subject to the opacity operating limit in §63.7790(b)(3), you must install, operate, and maintain a COMS according to the requirements in §63.7831(h) and monitor the hourly average opacity of emissions exiting each control device stack according to the requirements in §63.7832.
- (e) For each sinter plant subject to the operating limit in §63.7790(d), you must either:
- (1) Compute and record the 30-day rolling average of the oil content of the feedstock for each operating day using the procedures in §63.7824(d); or
- (2) Compute and record the 30-day rolling average of the volatile organic compound emissions (lbs/ton of sinter) for each operating day using the procedures in §63.7824(e).

[68 FR 27663, May 20, 2003, as amended at 71 FR 39586, July 13, 2006]

# § 63.7831 What are the installation, operation, and maintenance requirements for my monitors?

- (a) For each CPMS required in §63.7830, you must develop and make available for inspection upon request by the permitting authority a site-specific monitoring plan that addresses the requirements in paragraphs (a)(1) through (8) of this section.
- (1) Installation of the CPMS sampling probe or other interface at a measurement location relative to each affected process unit such that the measurement is representative of control of the exhaust emissions (e.g., on or downstream of the last control device):
- (2) Performance and equipment specifications for the sample interface, the parametric signal analyzer, and the data collection and reduction system;
- (3) Performance evaluation procedures and acceptance criteria (e.g., calibrations):
- (4) Ongoing operation and maintenance procedures in accordance with the general requirements of §§ 63.8(c)(1), (c)(3), (c)(4)(ii), (c)(7), and (c)(8);
- (5) Ongoing data quality assurance procedures in accordance with the general requirements of §63.8(d);
- (6) Ongoing recordkeeping and reporting procedures in accordance with the general requirements of §§ 63.10(c), (e)(1), and (e)(2)(i);
- (7) Corrective action procedures you will follow in the event a venturi scrubber exceeds the operating limit in §63.7790(b)(2); and
- (8) Corrective action procedures you will follow in the event an electrostatic precipitator exceeds the operating limit in §63.7790(b)(3).
- (b) Unless otherwise specified, each CPMS must:
- (1) Complete a minimum of one cycle of operation for each successive 15-minute period and collect a minimum of three of the required four data points to constitute a valid hour of data;
- (2) Provide valid hourly data for at least 95 percent of every averaging period; and
- (3) Determine and record the hourly average of all recorded readings.
- (c) You must conduct a performance evaluation of each CPMS in accordance

- with your site-specific monitoring plan.
- (d) You must operate and maintain the CPMS in continuous operation according to the site-specific monitoring plan.
- (e) For each capture system subject to an operating limit in §63.7790(b)(1), you must install, operate, and maintain each CPMS according to the requirements in paragraphs (a) through (d) of this section.
- (f) For each baghouse equipped with a bag leak detection system according to §63.7830(b)(1), you must install, operate, and maintain the bag leak detection system according to the requirements in paragraphs (f)(1) through (7) of this section.
- (1) The system must be certified by the manufacturer to be capable of detecting emissions of particulate matter at concentrations of 10 milligrams per actual cubic meter (0.0044 grains per actual cubic foot) or less.
- (2) The system must provide output of relative changes in particulate matter loadings.
- (3) The system must be equipped with an alarm that will sound when an increase in relative particulate loadings is detected over a preset level. The alarm must be located such that it can be heard by the appropriate plant personnel.
- (4) Each system that works based on the triboelectric effect must be installed, operated, and maintained in a manner consistent with the guidance document, "Fabric Filter Bag Leak Detection Guidance," EPA-454/R-98-015, September 1997. You may install, operate, and maintain other types of bag leak detection systems in a manner consistent with the manufacturer's written specifications and recommendations.
- (5) To make the initial adjustment of the system, establish the baseline output by adjusting the sensitivity (range) and the averaging period of the device. Then, establish the alarm set points and the alarm delay time.
- (6) Following the initial adjustment, do not adjust the sensitivity or range, averaging period, alarm set points, or alarm delay time, except as detailed in your operation and maintenance plan. Do not increase the sensitivity by more

than 100 percent or decrease the sensitivity by more than 50 percent over a 365-day period unless a responsible official certifies, in writing, that the baghouse has been inspected and found to be in good operating condition.

- (7) Where multiple detectors are required, the system's instrumentation and alarm may be shared among detectors.
- (g) For each venturi scrubber subject to operating limits in §63.7790(b)(2) for pressure drop and scrubber water flow rate, you must install, operate, and maintain each CPMS according to the requirements in paragraphs (a) through (d) of this section.
- (h) For each electrostatic precipitator subject to the opacity operating limit in §63.7790(b)(3) and each baghouse equipped with a COMS according to §63.7830(b)(2), you must install, operate, and maintain each COMS according to the requirements in paragraphs (h)(1) through (4) of this section.
- (1) You must install, operate, and maintain each COMS according to Performance Specification 1 in 40 CFR part 60, appendix B.
- (2) You must conduct a performance evaluation of each COMS according to §63.8 and Performance Specification 1 in appendix B to 40 CFR part 60.
- (3) Each COMS must complete a minimum of one cycle of sampling and analyzing for each successive 10-second period and one cycle of data recording for each successive 6-minute period.
- (4) COMS data must be reduced to 6-minute averages as specified in §63.8(g)(2) and to hourly averages where required by this subpart.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39587, July 13, 2006]

# § 63.7832 How do I monitor and collect data to demonstrate continuous compliance?

(a) Except for monitoring malfunctions, out-of-control periods as specified in §63.8(c)(7), associated repairs, and required quality assurance or control activities (including as applicable, calibration checks and required zero and span adjustments), you must monitor continuously (or collect data at all required intervals) at all times an affected source is operating.

- (b) You may not use data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities in data averages and calculations used to report emission or operating levels or to fulfill a minimum data availability requirement, if applicable. You must use all the data collected during all other periods in assessing compliance.
- (c) A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.

# § 63.7833 How do I demonstrate continuous compliance with the emission limitations that apply to me?

- (a) You must demonstrate continuous compliance for each affected source subject to an emission or opacity limit in §63.7790(a) by meeting the requirements in Table 3 to this subpart.
- (b) You must demonstrate continuous compliance for each capture system subject to an operating limit in §63.7790(b)(1) by meeting the requirements in paragraphs (b)(1) and (2) of this section.
- (1) Operate the capture system at or above the lowest values or settings established for the operating limits in your operation and maintenance plan; and
- (2) Monitor the capture system according to the requirements in §63.7830(a) and collect, reduce, and record the monitoring data for each of the operating limit parameters according to the applicable requirements of this subpart:
- (c) For each baghouse applied to meet any particulate emission limit in Table 1 to this subpart, you must demonstrate continuous compliance by meeting the requirements in paragraph (c)(1) or (2) of this section as applicable, and paragraphs (c)(3) and (4) of this section:
- (1) For a baghouse equipped with a bag leak detection system, operating and maintaining each bag leak detection system according to §63.7831(f) and recording all information needed to

document conformance with these requirements. If you increase or decrease the sensitivity of the bag leak detection system beyond the limits specified in §63.7831(f)(6), you must include a copy of the required written certification by a responsible official in the next semiannual compliance report.

- (2) For a baghouse equipped with a COMS, operating and maintaining each COMS and reducing the COMS data according to §63.7831(h).
- (3) Inspecting each baghouse according to the requirements in §63.7830(b)(4) and maintaining all records needed to document conformance with these requirements.
- (4) Maintaining records of the time you initiated corrective action in the event of a bag leak detection system alarm or when the hourly average opacity exceeded 5 percent, the corrective action(s) taken, and the date on which corrective action was completed.
- (d) For each venturi scrubber subject to the operating limits for pressure drop and scrubber water flow rate in  $\S 63.7790(b)(2)$ , you must demonstrate continuous compliance by meeting the requirements of paragraphs (d)(1) through (4) of this section:
- (1) Maintaining the hourly average pressure drop and scrubber water flow rate at levels no lower than those established during the initial or subsequent performance test;
- (2) Operating and maintaining each venturi scrubber CPMS according to §63.7831(g) and recording all information needed to document conformance with these requirements; and
- (3) Collecting and reducing monitoring data for pressure drop and scrubber water flow rate according to §63.7831(b) and recording all information needed to document conformance with these requirements.
- (4) If the hourly average pressure drop or scrubber water flow rate is below the operating limits, you must follow the corrective action procedures in paragraph (g) of this section.
- (e) For each electrostatic precipitator subject to the opacity operating limit in §63.7790(b)(3), you must demonstrate continuous compliance by meeting the requirements of paragraphs (e)(1) through (3) of this section:

- (1) Maintaining the hourly average opacity of emissions no higher than 10 percent; and
- (2) Operating and maintaining each COMS and reducing the COMS data according to §63.7831(h).
- (3) If the hourly average opacity of emissions exceeds 10 percent, you must follow the corrective action procedures in paragraph (g) of this section.
- (f) For each new or existing sinter plant subject to the operating limit in §63.7790(d), you must demonstrate continuous compliance by either:
- (1) For the sinter plant feedstock oil content operating limit in §63.7790(d)(1).
- (i) Computing and recording the 30-day rolling average of the percent oil content for each operating day according to the performance test procedures in §63.7824(d);
- (ii) Recording the sampling date and time, oil content values, and sinter produced (tons/day); and
- (iii) Maintaining the 30-day rolling average oil content of the feedstock no higher than 0.02 percent.
- (2) For the volatile organic compound operating limit in §63.7790(d)(2),
- (i) Computing and recording the 30-day rolling average of the volatile organic compound emissions for each operating day according to the performance test procedures in §63.7824(e);
- (ii) Recording the sampling date and time, sampling values, and sinter produced (tons/day); and
- (iii) Maintaining the 30-day rolling average of volatile organic compound emissions no higher than 0.2 lb/ton of sinter produced.
- (g) If the hourly average pressure drop or water flow rate for a venturi scrubber or hourly average opacity for an electrostatic precipitator exceeds the operating limit, you must follow the procedures in paragraphs (g)(1) through (4) of this section.
- (1) You must initiate corrective action to determine the cause of the exceedance within 1 hour. During any period of corrective action, you must continue to monitor and record all required operating parameters for equipment that remains in operation. Within 24 hours of the exceedance, you must measure and record the hourly average operating parameter value for the

emission unit on which corrective action was taken. If the hourly average parameter value meets the applicable operating limit, then the corrective action was successful and the emission unit is in compliance with the applicable operating limit.

- (2) If the initial corrective action required in paragraph (g)(1) of this section was not successful, you must complete additional corrective action within the next 24 hours (48 hours from the time of the exceedance). During any period of corrective action, you must continue to monitor and record all required operating parameters for equipment that remains in operation. After this second 24-hour period, you must again measure and record the hourly average operating parameter value for the emission unit on which corrective action was taken. If the hourly average parameter value meets the applicable operating limit, then the corrective action was successful and the emission unit is in compliance with the applicable operating limit.
- (3) For purposes of paragraphs (g)(1) and (2) of this section, in the case of an exceedance of the hourly average opacity operating limit for an electrostatic precipitator, measurements of the hourly average opacity based on visible emission observations in accordance with Method 9 (40 CFR part 60, appendix A) may be taken to evaluate the effectiveness of corrective action.
- (4) If the second attempt at corrective action required in paragraph (g)(2) of this section was not successful, you must report the exceedance as a deviation in your next semiannual compliance report according to §63.7841(b).

[68 FR 27663, May 20, 2003, as amended at 71 FR 39587, July 13, 2006]

# §63.7834 How do I demonstrate continuous compliance with the operation and maintenance requirements that apply to me?

(a) For each capture system and control device subject to an operating limit in §63.7790(b), you must demonstrate continuous compliance with the operation and maintenance requirements in §63.7800(b) by meeting the requirements of paragraphs (a)(1) through (4) of this section:

- (1) Making monthly inspections of capture systems and initiating corrective action according to §63.7800(b)(1) and recording all information needed to document conformance with these requirements:
- (2) Performing preventative maintenance according to §63.7800(b)(2) and recording all information needed to document conformance with these requirements:
- (3) Initiating and completing corrective action for a baghouse equipped with a bag leak detection system or COMS according to §63.7800(b)(4) and recording all information needed to document conformance with these requirements, including the time you initiated corrective action, the corrective action(s) taken, and date on which corrective action was completed.
- (4) Initiating and completing corrective action for a venturi scrubber equipped with a CPMS or an electrostatic precipitator equipped with a COMS according to §63.7833(g) and recording all information needed to document conformance with these requirements, including the time you initiated corrective action, the corrective action(s) taken within the first 24 hours according to §63.7833(g)(1) and whether they were successful, the corrective action(s) taken within the second 24 hours according to §63.7833(g)(2) and whether they were successful, and the date on which corrective action was completed.
- (b) You must maintain a current copy of the operation and maintenance plan required in §63.7800(b) onsite and available for inspection upon request. You must keep the plans for the life of the affected source or until the affected source is no longer subject to the requirements of this subpart.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39588, July 13, 2006]

# § 63.7835 What other requirements must I meet to demonstrate continuous compliance?

(a) Deviations. Except as provided in §63.7833(g), you must report each instance in which you did not meet each emission limitation in §63.7790 that applies to you. This includes periods of startup, shutdown, and malfunction. You also must report each instance in

which you did not meet each operation and maintenance requirement in §63.7800 that applies to you. These instances are deviations from the emission limitations and operation and maintenance requirements in this subpart. These deviations must be reported according to the requirements in §63.7841.

- (b) Startups, shutdowns, and malfunctions. (1) Consistent with §§63.6(e) and 63.7(e)(1), deviations that occur during a period of startup, shutdown, or malfunction are not violations if you demonstrate to the Administrator's satisfaction that you were operating in accordance with §63.6(e)(1).
- (2) The Administrator will determine whether deviations that occur during a period of startup, shutdown, or malfunction are violations, according to the provisions in §63.6(e).

 $[68\ FR\ 27663,\ May\ 20,\ 2003,\ as\ amended\ at\ 71\ FR\ 20468,\ Apr.\ 20,\ 2006;\ 71\ FR\ 39588,\ July\ 13,\ 2006]$ 

NOTIFICATIONS, REPORTS, AND RECORDS

### § 63.7840 What notifications must I submit and when?

- (a) You must submit all of the notifications in  $\S 63.6(h)(4)$  and (5), 63.7(b) and (c), 63.8(e) and (f)(4), and 63.9(b) through (h) that apply to you by the specified dates.
- (b) As specified in §63.9(b)(2), if you startup your affected source before May 20, 2003, you must submit your initial notification no later than September 17, 2003.
- (c) As specified in §63.9(b)(3), if you start your new affected source on or after May 20, 2003, you must submit your initial notification no later than 120 calendar days after you become subject to this subpart.
- (d) If you are required to conduct a performance test, you must submit a notification of intent to conduct a performance test at least 60 calendar days before the performance test is scheduled to begin as required in §63.7(b)(1).
- (e) If you are required to conduct a performance test, opacity observation, or other initial compliance demonstration, you must submit a notification of compliance status according to §63.9(h)(2)(ii).

- (1) For each initial compliance demonstration that does not include a performance test, you must submit the notification of compliance status before the close of business on the 30th calendar day following completion of the initial compliance demonstration.
- (2) For each initial compliance demonstration that does include a performance test, you must submit the notification of compliance status, including the performance test results, before the close of business on the 60th calendar day following the completion of the performance test according to  $\S 63.10(d)(2)$ .

### §63.7841 What reports must I submit and when?

- (a) Compliance report due dates. Unless the Administrator has approved a different schedule, you must submit a semiannual compliance report to your permitting authority according to the requirements in paragraphs (a)(1) through (5) of this section.
- (1) The first compliance report must cover the period beginning on the compliance date that is specified for your affected source in §63.7783 and ending on June 30 or December 31, whichever date comes first after the compliance date that is specified for your source in §63.7783.
- (2) The first compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date comes first after your first compliance report is due.
- (3) Each subsequent compliance report must cover the semiannual reporting period from January 1 through June 30 or the semiannual reporting period from July 1 through December 31.
- (4) Each subsequent compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date comes first after the end of the semiannual reporting period.
- (5) For each affected source that is subject to permitting regulations pursuant to 40 CFR part 70 or 71, and if the permitting authority has established dates for submitting semiannual reports pursuant to 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), you may submit the

first and subsequent compliance reports according to the dates the permitting authority has established instead of according to the dates in paragraphs (a)(1) through (4) of this section.

- (b) Compliance report contents. Each compliance report must include the information in paragraphs (b)(1) through (3) of this section and, as applicable, paragraphs (b)(4) through (8) of this section.
  - (1) Company name and address.
- (2) Statement by a responsible official, with that official's name, title, and signature, certifying the truth, accuracy, and completeness of the content of the report.
- (3) Date of report and beginning and ending dates of the reporting period.
- (4) If you had a startup, shutdown, or malfunction during the reporting period and you took actions consistent with your startup, shutdown, and malfunction plan, the compliance report must include the information in §63.10(d)(5)(i).
- (5) If there were no deviations from the continuous compliance requirements in §§ 63.7833 and 63.7834 that apply to you, a statement that there were no deviations from the emission limitations or operation and maintenance requirements during the reporting period.
- (6) If there were no periods during which a continuous monitoring system (including a CPMS, COMS, or continuous emission monitoring system (CEMS) was out-of-control as specified in §63.8(c)(7), a statement that there were no periods during which the CPMS was out-of-control during the reporting period.
- (7) For each deviation from an emission limitation in §63.7790 that occurs at an affected source where you are not using a continuous monitoring system (including a CPMS, COMS, or CEMS) to comply with an emission limitation in this subpart, the compliance report must contain the information in paragraphs (b)(1) through (4) of this section and the information in paragraphs (b)(7)(i) and (ii) of this section. This includes periods of startup, shutdown, and malfunction.
- (i) The total operating time of each affected source during the reporting period.

- (ii) Information on the number, duration, and cause of deviations (including unknown cause, if applicable) as applicable and the corrective action taken.
- (8) For each deviation from an emission limitation occurring at an affected source where you are using a continuous monitoring system (including a CPMS or COMS) to comply with the emission limitation in this subpart, you must include the information in paragraphs (b)(1) through (4) of this section and the information in paragraphs (b)(8)(i) through (xi) of this section. This includes periods of startup, shutdown, and malfunction.
- (i) The date and time that each malfunction started and stopped.
- (ii) The date and time that each continuous monitoring was inoperative, except for zero (low-level) and high-level checks.
- (iii) The date, time, and duration that each continuous monitoring system was out-of-control as specified in §63.8(c)(7), including the information in §63.8(c)(8).
- (iv) The date and time that each deviation started and stopped, and whether each deviation occurred during a period of startup, shutdown, or malfunction or during another period.
- (v) A summary of the total duration of the deviation during the reporting period and the total duration as a percent of the total source operating time during that reporting period.
- (vi) A breakdown of the total duration of the deviations during the reporting period including those that are due to startup, shutdown, control equipment problems, process problems, other known causes, and other unknown causes.
- (vii) A summary of the total duration of continuous monitoring system downtime during the reporting period and the total duration of continuous monitoring system downtime as a percent of the total source operating time during the reporting period.
- (viii) A brief description of the process units.
- (ix) A brief description of the continuous monitoring system.
- (x) The date of the latest continuous monitoring system certification or audit.

- (xi) A description of any changes in continuous monitoring systems, processes, or controls since the last reporting period.
- (c) Immediate startup, shutdown, and malfunction report. If you had a startup, shutdown, or malfunction during the semiannual reporting period that was not consistent with your startup, shutdown, and malfunction plan, you must submit an immediate startup, shutdown, and malfunction report according to the requirements in §63.10(d)(5)(ii).
- (d) Part 70 monitoring report. If you have obtained a title V operating permit for an affected source pursuant to 40 CFR part 70 or 71, you must report all deviations as defined in this subpart in the semiannual monitoring report required by 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A). If you submit a compliance report for an affected source along with, or as part of, the semiannual monitoring report required by 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), and the compliance report includes all the required information concerning deviations from any emission limitation or operation and maintenance requirement in this subpart, submission of the compliance report satisfies any obligation to report the same deviations in the semiannual monitoring report. However, submission of a compliance report does not otherwise affect any obligation you may have to report deviations from permit requirements for an affected source to your permitting authority.

#### §63.7842 What records must I keep?

- (a) You must keep the following records:
- (1) A copy of each notification and report that you submitted to comply with this subpart, including all documentation supporting any initial notification or notification of compliance status that you submitted, according to the requirements in §63.10(b)(2)(xiv).
- (2) The records in §63.6(e)(3)(iii) through (v) related to startup, shutdown, and malfunction.
- (3) Records of performance tests, performance evaluations, and opacity observations as required in §63.10(b)(2)(viii).

- (b) For each COMS, you must keep the records specified in paragraphs (b)(1) through (4) of this section.
- (1) Records described in §63.10(b)(2)(vi) through (xi).
- (2) Monitoring data for a performance evaluation as required in §63.6(h)(7)(i) and (ii).
- (3) Previous (that is, superceded) versions of the performance evaluation plan as required in §63.8(d)(3).
- (4) Records of the date and time that each deviation started and stopped, and whether the deviation occurred during a period of startup, shutdown, or malfunction or during another period.
- (c) You must keep the records required in  $\S63.6(h)(6)$  for visual observations.
- (d) You must keep the records required in §§63.7833 and 63.7834 to show continuous compliance with each emission limitation and operation and maintenance requirement that applies to you.

## §63.7843 In what form and how long must I keep my records?

- (a) Your records must be in a form suitable and readily available for expeditious review, according to §63.10(b)(1).
- (b) As specified in §63.10(b)(1), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.
- (c) You must keep each record on site for at least 2 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record according to §63.10(b)(1). You can keep the records offsite for the remaining 3 years.

OTHER REQUIREMENTS AND INFORMATION

## §63.7850 What parts of the General Provisions apply to me?

Table 4 to this subpart shows which parts of the General Provisions in §§ 63.1 through 63.15 apply to you.

# § 63.7851 Who implements and enforces this subpart?

(a) This subpart can be implemented and enforced by us, the United States Environmental Protection Agency (U.S. EPA), or a delegated authority such as your State, local, or tribal

agency. If the U.S. EPA Administrator has delegated authority to your State, local, or tribal agency, then that agency has the authority to implement and enforce this subpart. You should contact your U.S. EPA Regional Office to find out if this subpart is delegated to your State, local, or tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under subpart E of this part, the authorities contained in paragraph (c) of this section are retained by the Administrator of the U.S. EPA and are not transferred to the State, local, or tribal agency.

(c) The authorities that will not be delegated to State, local, or tribal agencies are specified in paragraphs (c)(1) through (4) of this section.

- (1) Approval of alternative opacity emission limits in Table 1 to this subpart under §63.6(h)(9).
- (2) Approval of major alternatives to test methods under §63.7(e)(2)(ii) and (f) and as defined in §63.90, except for approval of an alternative method for the oil content of the sinter plant feedstock or volatile organic compound measurements for the sinter plant windbox exhaust stream stack as provided in §63.7824(f).
- (3) Approval of major alternatives to monitoring under §63.8(f) and as defined in §63.90.
- (4) Approval of major alternatives to recordkeeping and reporting under §63.10(f) and as defined in §63.90.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39588, July 13, 2006]

### § 63.7852 What definitions apply to this subpart?

Terms used in this subpart are defined in the Clean Air Act, in §63.2, and in this section as follows.

Bag leak detection system means a system that is capable of continuously monitoring relative particulate matter (dust) loadings in the exhaust of a baghouse to detect bag leaks and other upset conditions. A bag leak detection system includes, but is not limited to, an instrument that operates on arribroelectric, light scattering, light transmittance, or other effect to continuously monitor relative particulate matter loadings.

Basic oxygen process furnace means any refractory-lined vessel in which high-purity oxygen is blown under pressure through a bath of molten iron, scrap metal, and fluxes to produce steel. This definition includes both top and bottom blown furnaces, but does not include argon oxygen decarburization furnaces.

Basic oxygen process furnace shop means the place where steelmaking operations that begin with the transfer of molten iron (hot metal) from the torpedo car and end prior to casting the molten steel, including hot metal transfer, desulfurization, slag skimming, refining in a basic oxygen process furnace, and ladle metallurgy occur.

Basic oxygen process furnace shop ancillary operations means the processes where hot metal transfer, hot metal desulfurization, slag skimming, and ladle metallurgy occur.

Blast furnace means a furnace used for the production of molten iron from iron ore and other iron bearing materials.

Bottom-blown furnace means any basic oxygen process furnace in which oxygen and other combustion gases are introduced into the bath of molten iron through tuyeres in the bottom of the vessel or through tuyeres in the bottom and sides of the vessel.

Casthouse means the building or structure that encloses the bottom portion of a blast furnace where the hot metal and slag are tapped from the furnace.

Certified observer means a visible emission observer certified to perform EPA Method 9 opacity observations.

Desulfurization means the process in which reagents such as magnesium, soda ash, and lime are injected into the hot metal, usually with dry air or nitrogen, to remove sulfur.

Deviation means any instance in which an affected source subject to this subpart, or an owner or operator of such a source:

(1) Fails to meet any requirement or obligation established by this subpart, including but not limited to any emission limitation (including operating limits) or operation and maintenance requirement;

#### § 63.7852

- (2) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or
- (3) Fails to meet any emission limitation in this subpart during startup, shutdown, or malfunction, regardless of whether or not such failure is permitted by this subpart.

Discharge end means the place where those operations conducted within the sinter plant starting at the discharge of the sintering machine's traveling grate including (but not limited to) hot sinter crushing, screening, and transfer operations occur.

Emission limitation means any emission limit, opacity limit, or operating limit.

Hot metal transfer station means the location in a basic oxygen process furnace shop where molten iron (hot metal) is transferred from a torpedo car or hot metal car used to transport hot metal from the blast furnace casthouse to a holding vessel or ladle in the basic oxygen process furnace shop. This location also is known as the reladling station or ladle transfer station.

Integrated iron and steel manufacturing facility means an establishment engaged in the production of steel from iron ore.

Ladle metallurgy means a secondary steelmaking process that is performed typically in a ladle after initial refining in a basic oxygen process furnace to adjust or amend the chemical and/or mechanical properties of steel. This definition does not include vacuum degassing.

Primary emissions means particulate matter emissions from the basic oxygen process furnace generated during the steel production cycle which are captured and treated in the furnace's primary emission control system.

Primary emission control system means the combination of equipment used for the capture and collection of primary emissions (e.g., an open hood capture system used in conjunction with an electrostatic precipitator or a closed hood system used in conjunction with a scrubber).

Primary oxygen blow means the period in the steel production cycle of a basic oxygen process furnace during which oxygen is blown through the molten iron bath by means of a lance inserted from the top of the vessel (top-blown) or through tuyeres in the bottom and/or sides of the vessel (bottom-blown).

Responsible official means responsible official as defined in §63.2.

Secondary emissions means particulate matter emissions that are not controlled by a primary emission control system, including emissions that escape from open and closed hoods, lance hole openings, and gaps or tears in ductwork to the primary emission control system.

Secondary emission control system means the combination of equipment used for the capture and collection of secondary emissions from a basic oxygen process furnace.

Sinter cooler means the apparatus used to cool the hot sinter product that is transferred from the discharge end through contact with large volumes of induced or forced draft air.

Sinter plant means the machine used to produce a fused clinker-like aggregate or sinter of fine iron-bearing materials suited for use in a blast furnace. The machine is composed of a continuous traveling grate that conveys a bed of ore fines and other finely divided iron-bearing material and fuel (typically coke breeze), a burner at the feed of the grate for ignition, and a series of downdraft windboxes along the length of the strand to support downdraft combustion and heat sufficient to produce a fused sinter product.

Skimming station means the locations inside a basic oxygen process furnace shop where slag is removed from the top of the molten metal bath.

Steel production cycle means the operations conducted within the basic oxygen process furnace shop that are required to produce each batch of steel. The following operations are included: scrap charging, preheating (when done), hot metal charging, primary oxygen blowing, sampling, (vessel turndown and turnup), additional oxygen blowing (when done), tapping, and deslagging. The steel production cycle begins when the scrap is charged to the furnace and ends after the slag is

#### Pt. 63, Subpt. FFFFF, Table 1

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emptied from the vessel into the slag pot.

Top-blown furnace means any basic oxygen process furnace in which oxygen is introduced into the bath of molten iron by means of an oxygen lance inserted from the top of the vessel.

Windboxes means the compartments that provide for a controlled distribution of downdraft combustion air as it is drawn through the sinter bed of a sinter plant to make the fused sinter product.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39588, July 13, 2006]

#### TABLE 1 TO SUBPART FFFFF OF PART 63—EMISSION AND OPACITY LIMITS

As required in  $\S63.7790(a)$ , you must comply with each applicable emission and opacity limit in the following table:

For	You must comply with each of the following	
Each windbox exhaust stream at an existing sinter plant	You must not cause to be discharged to the atmospher any gases that contain particulate matter in excess of 0. lb/ton of product sinter.	
2. Each windbox exhaust stream at a new sinter plant	You must not cause to be discharged to the atmosphere any gases that contain particulate matter in excess of 0.3 lb/ton of product sinter.	
3. Each discharge end at an existing sinter plant	A. You must not cause to be discharged to the atmosphere any gases that exit from one or more control devices that contain, on a flow-weighted basis, particulate matter in excess of 0.02 gr/dscf <sup>1,2</sup> ; and     b. You must not cause to be discharged to the atmosphere any secondary emissions that exit any opening in the building or structure housing the discharge end that ex-	
4. Each discharge end at a new sinter plant	hibit opacity greater than 20 percent (6-minute average).  a. You must not cause to be discharged to the atmosphere any gases that exit from one or more control devices that contain, on a flow weighted basis, particulate matter in excess of 0.01 gr/dscf; and  b. You must not cause to be discharged to the atmosphere any secondary emissions that exit any opening in the building or structure housing the discharge end that exhibit opacity greater than 10 percent (6-minute average).	
5. Each sinter cooler at an existing sinter plant	You must not cause to be discharged to the atmosphere any emissions that exhibit opacity greater than 10 percent (6-minute average).	
6. Each sinter cooler at a new sinter plant	You must not cause to be discharged to the atmosphere any gases that contain particulate matter in excess of 0.01 gr/dscf.	
7. Each casthouse at an existing blast furnace	A. You must not cause to be discharged to the atmosphere any gases that exit from a control device that contain particulate matter in excess of 0.01 gr/dscf <sup>2</sup> ; and b. You must not cause to be discharged to the atmosphere any secondary emissions that exit any opening in the casthouse or structure housing the blast furnace that exhibit opacity greater than 20 percent (6-minute average).	
8. Each casthouse at a new blast furnace	a. You must not cause to be discharged to the atmosphere any gases that exit from a control device that contain particulate matter in excess of 0.003 gr/dscf; and     b. You must not cause to be discharged to the atmosphere any secondary emissions that exit any opening in the casthouse or structure housing the blast furnace that exhibit opacity greater than 15 percent (6-minute average).	
9. Each BOPF at a new or existing shop	a. You must not cause to be discharged to the atmosphere any gases that exit from a primary emission control system for a BOPF with a closed hood system at a new or existing BOPF shop that contain, on a flow-weighted basis, particulate matter in excess of 0.03 gr/dscf during the primary oxygen blow <sup>23</sup> ; and b. You must not cause to be discharged to the atmosphere any gases that exit from a primary emission control system for a BOPF with an open hood system that contain, on a flow-weighted basis, particulate matter in excess of 0.02 gr/dscf during the steel production cycle for an existing BOPF shop <sup>23</sup> or 0.01 gr/dscf during the steel production cycle for a new BOPF shop <sup>3</sup> ; and	

#### Pt. 63, Subpt. FFFFF, Table 2

For	You must comply with each of the following
	c. You must not cause to be discharged to the atmosphere any gases that exit from a control device used solely for the collection of secondary emissions from the BOPF that contain particulate matter in excess of 0.01 gr/dscf for an existing BOPF shop <sup>2</sup> or 0.0052 gr/dscf for a new BOPF shop.
<ol> <li>Each hot metal transfer, skimming, and desulfurization oper- ation at a new or existing BOPF shop.</li> </ol>	You must not cause to be discharged to the atmosphere any gases that exit from a control device that contain particulate matter in excess of 0.01 gr/dscf for an existing BOPF shop <sup>2</sup> or 0.003 gr/dscf for a new BOPF shop.
<ol> <li>Each ladle metallurgy operation at a new or existing BOPF shop.</li> </ol>	You must not cause to be discharged to the atmosphere any gases that exit from a control device that contain particulate matter in excess of 0.01 gr/dscf for an exist- ing BOPF shop <sup>2</sup> or 0.004 gr/dscf for a new BOPF shop.
12. Each roof monitoring at an existing BOPF shop	You must not cause to be discharged to the atmosphere any secondary emissions that exit any opening in the BOPF shop or any other building housing the BOPF or BOPF shop operation that exhibit opacity greater than 20 per
13. Each roof monitor at a new BOPF shop	a. You must not cause to be discharged to the atmosphere any secondary emissions that exit any opening in the BOPF shop or other building housing a bottom-blown BOPF or BOPF shop operations that exhibit opacity (for any set of 6-minute averages) greater than 10 percent, except that one 6-minute period not to exceed 20 percent may occur once per steel production cycle; or b. You must not cause to be discharged to the atmosphere any secondary emissions that exit any opening in the BOPF shop or other building housing a top-blown BOPF or BOPF shop operations that exhibit opacity (for any set of 3-minute averages) greater than 10 percent, except that one 3-minute period greater than 10 percent but less than 20 percent may occur once per steel production cycle.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39588, July 13, 2006]

#### TABLE 2 TO SUBPART FFFFF OF PART 63—INITIAL COMPLIANCE WITH EMISSION AND OPACITY LIMITS

As required in §63.7825(a)(1), you must demonstrate initial compliance with the emission and opacity limits according to the following table:

For	You have demonstrated initial compliance if	
Each windbox exhaust stream at an existing sinter plant	The process-weighted mass rate of particulate matter from a windbox exhaust stream, measured according to the performance test procedures in § 63.7822(c), did not exceed 0.4 lb/ton of product sinter.	
2. Each windbox exhaust stream at a new sinter plant	The process-weighted mass rate of particulate matter from a windbox exhaust stream, measured according to the performance test procedures in § 63.7822(c), did not exceed 0.3 lb/ton of product sinter.	
3. Each discharge end at an existing sinter plant	a. The flow-weighted average concentration of particulate matter from one or more control devices applied to emissions from a discharge end, measured according to the performance test procedures in §63.7822(d), did not exceed 0.02 gr/dscf; and b. The opacity of secondary emissions from each discharge end, determined according to the performance test procedures in §63.7823(c), did not exceed 20 performance.	
4. Each discharge end at a new sinter plant	cent (6-minute average).  a. The flow-weighted average concentration of particulate matter from one or more control devices applied to emissions from a discharge end, measured according to the performance test procedures in §63.7822(d), did not exceed 0.01 gr/dscf; and	

<sup>&</sup>lt;sup>1</sup> This limit applies if the cooler is vented to the same control device as the discharge end.

<sup>2</sup> This concentration limit (gr/dscf) for a control device does not apply to discharges inside a building or structure housing the discharge end at an existing sinter plant, inside a casthouse at an existing blast furnace, or inside an existing BOPF shop if the control device was installed before August 30, 2005.

<sup>3</sup> This limit applies to control devices operated in parallel for a single BOPF during the oxygen blow.

For	You have demonstrated initial compliance if
	<ul> <li>The opacity of secondary emissions from each discharge end, determined according to the performance test procedures in § 63.7823(c), did not exceed 10 percent (6-minute average).</li> </ul>
5. Each sinter cooler at an existing sinter plant	The opacity of emissions, determined according to the per- formance test procedures in § 63.7823(e), did not exceed 10 percent (6-minute average).
6. Each sinter cooler at a new sinter plant	The average concentration of particulate matter, measured according to the performance test procedures in §63.7822(b), did not exceed 0.01 gr/dscf.
7. Each casthouse at an existing blast furnace	a. The average concentration of particulate matter from a control device applied to emissions from a casthouse, measured according to the performance test procedures in §63.7822(e), did not exceed 0.01 gr/dscf; and b. The opacity of secondary emissions from each casthouse, determined according to the performance test procedures in §63.7823(c), did not exceed 20 percent (6-minute average).
8. Each casthouse at a new blast furnace	a. The average concentration of particulate matter from a control device applied to emissions from a casthouse, measured according to the performance test procedures in §63.7822(e), did not exceed 0.003 gr/dscf; and b. The opacity of secondary emissions from each casthouse, determined according to the performance test procedures in §63.7823(c), did not exceed 15 percent (6-minute average).
9. Each BOPF at a new or existing BOPF shop	a. The average concentration of particulate matter from a primary emission control system applied to emissions from a BOPF with a closed hood system, measured according to the performance test procedures in § 63.7822(f), did not exceed 0.03 gr/dscf for a new or existing BOPF shop;  b. The average concentration of particulate matter from a primary emission control system applied to emissions from a BOPF with an open hood system, measured according to the performance test procedures in § 63.7822(g), did not exceed 0.02 gr/dscf for an existing BOPF shop or 0.01 gr/dscf for a new BOPF shop; and c. The average concentration of particulate matter from a control device applied solely to secondary emissions from a BOPF, measured according to the performance test procedures in § 63.7822(g), did not exceed 0.01 gr/dscf for an existing BOPF shop or 0.0052 gr/dscf for a new BOPF shop.
<ol> <li>Each hot metal transfer skimming, and desulfurization at a new or existing BOPF shop.</li> </ol>	The average concentration of particulate matter from a control device applied to emissions from hot metal transfer, skimming, or desulfurization, measured according to the performance test procedures in § 63.7822(h), did not exceed 0.01 gr/dscf for an existing BOPF shop or 0.003 gr/dscf for a new BOPF shop.
11. Each ladle metallurgy operation at a new or existing BOPF shop.	The average concentration of particulate matter from a control device applied to emissions from a ladle metallurgy operation, measured according to the performance test procedures in § 63.7822(h), did not exceed 0.01 gr/dscf for an existing BOPF shop or 0.004 gr/dscf for a new BOPF shop.
12. Each roof monitor at an existing BOPF shop	The opacity of secondary emissions from each BOPF shop, determined according to the performance test procedures in §63.7823(d), did not exceed 20 percent (3-minute average).
13. Each roof monitor at a new BOPF shop	a. The opacity of the highest set of 6-minute averages from each BOPF shop housing a bottom-blown BOPF, determined according to the performance test procedures in §63.7823(d), did not exceed 20 percent and the second highest set of 6-minute averages did not exceed 10 percent; or b. The opacity of the highest set of 3-minute averages from each BOPF shop housing a top-blown BOPF, determined according to the performance test procedures in §63.7823(d), did not exceed 20 percent and the second highest set of 3-minute averages did not exceed 10 percent.

#### Pt. 63, Subpt. FFFFF, Table 3

 $[68~{\rm FR}~27663,~{\rm May}~20,~2003,~{\rm as~amended~at}~71~{\rm FR}~39589,~{\rm July}~13,~2006]$ 

# Table 3 to Subpart FFFFF of Part 63—Continuous Compliance With Emission and Opacity Limits

As required in \$63.7833(a), you must demonstrate continuous compliance with the emission and opacity limits according to the following table:

For	You must demonstrate continuous compliance by
Each windbox exhaust stream at an existing sinter plant	a. Maintaining emissions of particulate matter at or below 0.4 lb/ton of product sinter; and b. Conducting subsequent performance tests at the fre-
2. Each windbox exhaust stream at a new sinter plant	quencies specified in § 63.7821. a. Maintaining emissions of particulate matter at or below 0.3 lb/ton of product sinter; and
	b. Conducting subsequent performance tests at the frequencies specified in §63.7821.
Each discharge end at an existing sinter plant	Maintaining emissions of particulate matter from one or more control devices at or below 0.02 gr/dscf; and b. Maintaining the opacity of secondary emissions that exit any opening in the building or structure housing the discharge
	end at or below 20 percent (6-minute average); and c. Conducting subsequent performance tests at the frequencies specified in § 63.7821.
4. Each discharge end at a new sinter plant	Maintaining emissions of particulate matter from one or more control devices at or below 0.01 gr/dscf; and b. Maintaining the opacity of secondary emissions that exit any
	opening in the building or structure housing the discharge end at or below 10 percent (6-minute average); and
Each sinter cooler at an existing sinter plant	c. Conducting subsequent performance tests at the frequencies specified in §63.7821.     a. Maintaining the opacity of emissions that exit any sinter
· · · · · · · · · · · · · · · · · · ·	cooler at or below 10 percent (6-minute average); and b. Conducting subsequent performance tests at the fre-
6. Each sinter cooler at a new sinter plant	quencies specified in §63.7821. a. Maintaining emissions of particulate matter at or below 0.1 gr/dscf; and
7. Each casthouse at an existing blast furnace	b. Conducting subsequent performance tests at the frequencies specified in §63.7821.     a. Maintaining emissions of particulate matter from a control
7. Laur casmouse at an existing blast turnace	device at or below 0.01 gr/dscf; and b. Maintaining the opacity of secondary emissions that exit any opening in the casthouse or structure housing the casthouse
	at or below 20 percent (6-minute average); and c. Conducting subsequent performance tests at the frequencies specified in §63.7821.
8. Each casthouse at a new blast furnace	a. Maintaining emissions of particulate matter from a control device at or below 0.003 gr/dscf; and
	<ul> <li>b. Maintaining the opacity of secondary emissions that exit any opening in the casthouse or structure housing the casthouse at or below 15 percent (6-minute average); and</li> <li>c. Conducting subsequent performance tests at the fre-</li> </ul>
9. Each BOPF at a new or existing BOPF shop	quencies specified in §63.7821. a. Maintaining emissions of particulate matter from the primary control system for a BOPF with a closed hood system at or
	below 0.03 gr/dscf; and b. Maintaining emissions of particulate matter from the primary control system for a BOPF with an open hood system at or below 0.02 gr/dscf for an existing BOPF shop or 0.01 gr/dscf
	for a new BOPF shop; and c. Maintaining emissions of particulate matter from a control
	device applied solely to secondary emissions from a BOPF at or below 0.01 gr/dscf for an existing BOPF shop or 0.0052 gr/dscf for a new BOPF shop; and
	d. Conducting subsequent performance tests at the frequencies specified in § 63.7821.
<ol> <li>Each hot metal transfer, skimming, and desulfurization op- eration at a new or existing BOPF shop.</li> </ol>	Maintaining emissions of particulate matter from a control device at or below 0.01 gr/dscf at an existing BOPF or 0.003 gr/dscf for a new BOPF; and
Ad Fach latte matthews are still to the still and the stil	b. Conducting subsequent performance tests at the frequencies specified in § 63.7821.
<ol> <li>Each ladle metallurgy operation at a new or existing BOPF shop.</li> </ol>	Maintaining emissions of particulate matter from a control device at or below 0.01 gr/dscf at an existing BOPF shop or 0.004 gr/dscf for a new BOPF shop; and

For	You must demonstrate continuous compliance by		
12. Each roof monitor at an existing BOPF shop	b. Conducting subsequent performance tests at the frequencies specified in §63.7821.     a. Maintaining the opacity of secondary emissions that exit any opening in the BOPF shop or other building housing the BOPF shop or shop operation at or below 20 percent (3-		
13. Each roof monitor at a new BOPF shop	minute average); and b. Conducting subsequent performance tests at the frequencies specified in §63.7821.  a. Maintaining the opacity (for any set of 6-minute averages) of secondary emissions that exit any opening in the BOPF shop or other building housing a bottom-blown BOPF or shop operation at or below 10 percent, except that one 6-minute period greater than 10 percent but no more than 20 percent may occur once per steel production cycle; and b. Maintaining the opacity (for any set of 3-minute averages) of secondary emissions that exit any opening in the BOPF shop or other building housing a top-blown BOPF or shop operation at or below 10 percent, except that one 3-minute period greater than 10 percent but less than 20 percent may occur once per steel production cycle; and c. Conducting subsequent performance tests at the frequencies specified in §63.7821.		

[71 FR 39590, July 13, 2006]

# Table 4 to Subpart FFFFF of Part 63—Applicability of General Provisions to Subpart FFFFF

As required in  $\S63.7850$ , you must comply with the requirements of the NESHAP General Provisions (40 CFR part 63, subpart A) shown in the following table:

Citation	Subject	Applies to Subpart FFFFF	Explanation
§ 63.1	Applicability	Yes.	
§ 63.2	Definitions	Yes.	
§ 63.3	Units and Abbreviations	Yes.	
§ 63.4	Prohibited Activities	Yes.	
§ 63.5	Construction/Reconstruction	Yes.	
§ 63.6(a), (b), (c), (d), (e), (f), (g), (h)(2)(ii)–(h)(9).	Compliance with Standards and Maintenance Requirements.	Yes.	
§ 63.6(h)(2)(i)	Determining Compliance with Opacity and VE Standards.	No	Subpart FFFFF specifies methods and procedures for determining compliance with opacity emis- sion and operating limits.
§ 63.6(i)	Extension of Compliance with Emission Standards.	Yes.	
§ 63.6(j)	Exemption from Compliance with Emission Standards.	Yes.	
§ 63.7(a)(1)–(2)	Applicability and Performance Test Dates.	No	Subpart FFFFF and specifies per- formance test applicability and dates.
§ 63.7(a)(3), (b), (c)–(h)	Performance Testing Requirements.	Yes.	
$\begin{array}{lll} \S  63.8(a)(1)-(3), & (b), & (c)(1)-(3), \\ (c)(4)(i)-(ii), & (c)(5)-(6), & (c)(7)- \\ (8), & (f)(1)-(5), & (g)(1)-(4). \end{array}$	Monitoring Requirements	Yes	CMS requirements in §§ 63.8(c)(4)(i)–(ii), (c)(5)–(6), (d), and (e) apply only to COMS.
§ 63.8(a)(4)	Additional Monitoring Requirements for Control Devices in § 63.11.	No	Subpart FFFFF does not require flares.
§ 63.8(c)(4)		No	Subpart FFFFF specifies requirements for operation of CMS.
§ 63.8(f)(6)	RATA Alternative	No.	
§ 63.8(g)(5)	Data Reduction	No	Subpart FFFFF specifies data re- duction requirements.
§ 63.9	Notification Requirements	Yes	Additional notifications for CMS in §63.9(g) apply only to COMS.
$\begin{array}{lll} \S\: 63.10(a), & (b)(1), & (b)(2)(i)-(xii), \\ & (b)(2)(xiv), & (b)(3), & (c)(1)-(6), \\ & (c)(9)-(15), & (d), & (e)(1)-(2), & (e)(4), \\ & (f). & \end{array}$	Recordkeeping and Reporting Requirements.	Yes	Additional records for CMS in §63.10(c)(1)–(6), (9)–(15), and reports in §63.10(d)(1)–(2) apply only to COMS.

Citation	Subject	Applies to Subpart FFFFF	Explanation
§ 63.10(b)(2) (xiii)	CMS Records for RATA Alternative.	No.	
§ 63.10(c)(7)–(8)	Records of Excess Emissions and Parameter Monitoring Exceedances for CMS.	No	Subpart FFFFF specifies record requirements.
§ 63.10(e)(3)	Excess Emission Reports	No	Subpart FFFFF specifies report- ing requirements
§63.11	Control Device Requirements	No	Subpart FFFFF does not require flares.
§ 63.12	State Authority and Delegations		
§ 63.13–§ 63.15	Addresses, Incorporation by Reference, Availability of Information.	Yes.	

[68 FR 27663, May 20, 2003, as amended at 71 FR 39591, July 13, 2006]

# Subpart GGGGG—National Emission Standards for Hazardous Air Pollutants: Site Remediation

SOURCE:  $68\ FR\ 58190$ , Oct.  $8,\ 2003$ , unless otherwise noted.

WHAT THIS SUBPART COVERS

## §63.7880 What is the purpose of this subpart?

This subpart establishes national emissions limitations and work practice standards for hazardous air pollutants (HAP) emitted from site remediation activities. This subpart also establishes requirements to demonstrate initial and continuous compliance with the emissions limitations and work practice standards.

#### §63.7881 Am I subject to this subpart?

- (a) This subpart applies to you if you own or operate a facility at which you conduct a site remediation, as defined in §63.7957; and this site remediation, unless exempted under paragraph (b) or (c) of this section, meets all three of the following conditions specified in paragraphs (a)(1) through (3) of this section
- (1) Your site remediation cleans up a remediation material, as defined in §63.7957.
- (2) Your site remediation is co-located at your facility with one or more other stationary sources that emit HAP and meet an affected source definition specified for a source category that is regulated by another subpart under 40 CFR part 63. This condition

- applies regardless whether or not the affected stationary source(s) at your facility is subject to the standards under the applicable subpart(s).
- (3) Your facility is a major source of HAP as defined in §63.2, except as specified in paragraph (a)(3)(i) or (ii) of this section. A major source emits or has the potential to emit any single HAP at the rate of 10 tons (9.07 megagrams) or more per year or any combination of HAP at a rate of 25 tons (22.68 megagrams) or more per year.
- (i) For production field facilities, as defined in §63.761, only the HAP emissions from the glycol dehydration units and storage vessels with the potential for flash emissions (both as defined in §63.761) shall be aggregated with the HAP emissions from the site remediation activities at the facility for a major source determination.
- (ii) For natural gas transmission and storage facilities, HAP emissions shall be aggregated in accordance with the definition of major source in §63.1271 for a major source determination.
- (b) You are not subject to this subpart if your site remediation qualifies for any of one of the exemptions listed in paragraphs (b)(1) through (6) of this section.
- (1) Your site remediation is not subject to this subpart if the site remediation only cleans up material that does not contain any of the HAP listed in Table 1 of this subpart.
- (2) Your site remediation is not subject to this subpart if the site remediation will be performed under the